

Addifix 212

**DEEP PENETRATING COPPER FREE MIG
FOR POROSITY- FREE WELDING OF
EXTREMELY DIRTY, OILY OR RUSTY
STEELS**

**Tensile Strength: Up to 91,000 PSI
Elongation: 24 – 26 percent**

Welds porosity-free over heavy rust, dirt, scale, oil and paint. High penetration, all position, copper-free electrode. Fast freezing action permits bridging of widely gaped joints. May be used to join light or heavy gauge steels. Ideal maintenance electrode for dirty, rusty, greasy mild steel structures of all kinds.

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- **Copper free does not clog liners and nozzles with copper flakes.**
 - **Eliminating the copper coating helps reduce potentially toxic copper in welding fumes.**
 - **Improved surface finish results in easier wire feeding.**
 - **Additional concentrations of silicon and manganese provide good scavenging action to weld through mill scale and rust.**
 - **Advanced wire winding equipment optimizes cast and helix which allows the wire to come straight out of the tip without bending and wandering.**

MADE IN USA

Typical Industrial Applications: carbon steels, high sulfur steels, truck frames, farm equipment, structural steels, channel iron, HSLA steels, tramp steels, tanks, pipeline welding, shaft build up, shelving.