

Addifix 230

HIGH STRENGTH, GENERAL PURPOSE, MOISTURE PROOF, SPATTER FREE, CONTACT ELECTRODE FOR ALL MILD STEELS (AC/DC+)

Tensile Strength:	75,000-80,000 PSI
Elongation:	22-29 percent
Hardness:	150 brinell
Diameters:	1 /16 5/64 3/32 1/8 5/32 3/16
Amperages:	30 40 70 120 150 170

Spectacular moisture proof flexible flux enables spatter free welding and quick clean-up of all mild steels. One high strength electrode covers all requirements by welding easily in all positions. Strikes and restrikes instantly. Runs in contact at low amperage for trouble free welding of thin gauge steels. Excellent for general maintenance use and exceptional on galvanized.

- **A flux so flexible, the electrode may be bent into a circle.**
- **Practically impervious to moisture damage. May be used after total submersion in water.**
- **Spatter-free at correct heat adjustment for easy, fast clean up.**
- **Easiest possible slag removal.**
- **Weldment tensile strength of 80,000 PSI is greater than the strength of most mild steels.**
- **An all position rod for all mild steels. One rod does it all.**
- **Designed to run on lower amperages.**
- **No need to change amperage when changing welding position.**
- **Very easy to use for overhead work.**
- **Even occasional welders can produce good appearing, smooth beads without sticking problems.**
- **Instantly strikes and restrikes.**
- **Addifix 230 may be run in contact as a drag rod or held to produce a short arc.**
- **Exceptional performance on even the smallest AC machines.**
- **Runs over dirt, grease, oil, paint, rust, and galvanized.**
- **Particularly good on thin gauge applications and available in diameters as small as 1/16.**

MADE IN USA

Typical Industrial Applications: tanks, boiler plate, angles, beams, machinery, motor guards, catwalks, tubing, piping, truck and car bodies, car frames, trailers, brackets and sheet metal.