

Addifix 615

LOW TEMPERATURE, LOW FUMING, FLUX COATED BRONZE BRAZING ALLOY (neutral flame)

Tensile Strength: 55,000-65,000 PSI
Elongation: 23-27 percent
Melting point: 1300-1500°F
Diameters: 1/16 3/32 1/8 3/16 1/4

Low bonding temperature reduces distortion and buckling of thin metal. Exceptionally active flux stays right at the working tip. This unconventional low smoking flux helps produce dense sound deposits on dirty, rusty metals. May be used to repair and build up a wide variety of metals such as steel, cast iron, bronze, copper and galvanized steel.

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- **Replaces all types of conventional brazing rods. One rod does it all.**
 - **Very low smoke.**
 - **Special non-fuming bronze alloy.**
 - **Nontoxic flux reduces inhalation risks.**
 - **Flux coating stays at the working tip of the rod and does not burn back.**
 - **Exceptional active flux permits brazing of dirty, rusty work.**
 - **Repair and buildup steel, cast iron, bronze, copper, and galvanized surfaces.**
 - **Sound, dense, machinable deposits.**
 - **Melting of the base metal is not required.**
 - **Low bonding temperature reduces distortion and buckling of thin metals.**
 - **Quick freezing characteristics are ideal for vertical or overhead work.**

MADE IN USA

Typical Industrial Applications: Brazing steels, cast irons, bronzes, coppers, auto bodies, truck bodies, drip moldings, door posts, panels, tail gate posts, trailers, oil pan leaks and cracks, brass and bronze transmission parts.