

Addifix 720

**SPECIALLY FORMJULATED ELECTRODE FOR
MEDIUM ABRASION AND MODERATE IMPACT
(AC/DC+)**

Hardness: 50-54 ROCKWELL "C"
Diameter: 1/8 5/32 3/16
Amperages: 110 160 210

General purpose hard surfacing to resist medium abrasion and medium-to-high impact. Less abrasion resistant than Addifix 740, but somewhat tougher. Useful for metal-to-metal wear.

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- Use for hard surfacing to resist high compressive stresses, medium abrasion and medium to high impact.
 - Best ever out of position hard facing.
 - Extremely high flux recovery, as metal, in the weld deposit.
 - High deposition rate in the flat or vertical upward positions.
 - Stable quiet burning arc.
 - Produces a minimum of fumes.
 - Chromium and Molybdenum carbides held in a martensitic matrix results in a smooth fairly hard, tough surface.

MADE IN USA

Typical Industrial Applications: Crusher rolls and jaws, dragline buckets, shovel lips and teeth, bulldozer and scraper blades, mixer arms, muller tires, agricultural implements, ditching and trenching equipment, hammer mill hammers, crusher teeth, scarifier teeth, road rippers, and impact breaker bars.