

Addifix 740

SUPER HARD AND SMOOTH OVERLAY TO RESIST EXTREME ABRASION AND MODERATE IMPACT (AC/DC+)

Hardness:	57-61 Rockwell "C"		
Diameter:	1/8	5/32	3/16
Amperage:	130	175	190

Unique spheroidal Chromium carbide deposits outlasts by far, other ordinary hard facings. An easy running fast deposition heavy flux electrode yields maximum metal recovery in the deposit. A limit of two layers maximum should be used for best results. Use ADDIFIX 770 for cushioning and for additional build-up if required.

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- Deposit contains large spheroidal Chromium carbides in a tough Austenitic Martensitic matrix.
 - Unique carbide deposit outlasts, by far, other ordinary hard facing overlays.
 - A "Jet Type" electrode with maximum flux recovery as metal deposit.
 - Fast deposition rate.
 - Resistant to abrasion, heat, and corrosion.
 - Runs flat, horizontal and vertical up.
 - Very smooth electrode operation.
 - Low smoke and fume emission.

MADE IN USA

Typical Industrial Applications: Screw conveyors, coal chutes, augers, dragline buckets and lips, pug mill paddles, grizzlies, ball mill scoops, coke pusher shoes, sand mixer plows, exhaust fans, snow plow shoes, road rippers, post hole diggers, concrete mixer blades, dredge pump wear parts, screw presses and sandblast wear parts.