

Addifix 775

DOES EVERYTHING ELECTRODE FOR JOINING AND BUILDING UP HIGH MANGANESE AND OTHER STEELS (AC/DC+)

Excellent for joining High Carbon and unknown steels to each other and to High Manganese steels.

Tensile Strength:	100,000-110,000 PSI		
Elongation:	36 – 40 percent		
Hardness:	work hardens to approximately 450 Brinell		
Diameters:	1/8	5/32	3/16
Amperages:	110	140	190

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- Joins dissimilar steels.
 - May be used to join other steels to High Manganese.
 - Suitable for use on all other steels including Armor and Abrasion Resistant plate.
 - Excellent for attaching wear plates.
 - Deposits are crack resistant and non magnetic.
 - Tough, impact resistant welds.
 - Work hardens under impact.
 - Use as many layers as desired.
 - Excellent cushion and sealing alloy prior to putting on hard abrasion resistant overlays.

MADE IN USA

Typical Industrial Applications: Dredge pump shells and cutter heads, tractor rollers-rails sprockets, impact breaker bars, hammer mill hammers, excavating buckets dippers-shovels-teeth-lips, wheel excavator teeth. Manganese rail track work-frogs-switches, crossovers, rail ends, railcar castings, crusher rolls, crusher mantles, and jaw crushers, other mining and heavy construction equipment.

Note: Always keep High Manganese under 500 degrees F.