

Addifix 810

SPECIAL PURPOSE CAST IRON WELDING ELECTRODE (AC/DC+)

Tensile Strength:	60,000 PSI
Elongation:	little
Hardness:	350 BH
Diameters:	1/8 5/32
Amperages:	100 130

This electrode is used primarily to seal and butter dirty exceptionally oily cast iron. Caution: the deposit is very hard and crack sensitive when the electrode is used for joining. Do not use this electrode for general maintenance welding of cast iron.

Typical Industrial Applications: Often used to seal and butter castings contaminated by grease, oil or chemicals that make welding with other cast iron electrodes almost impossible. Sometimes used to repair burned cast iron grates. Deposits have a close color match to cast iron and if exposed to the atmosphere will rust like the original castings.

MADE IN USA

Note: Use good cast iron welding techniques and keep the casting cool and cool very slowly. Nonmachinable very hard welds.