

Addifix 850

CAST IRON ELECTRODE FOR REPAIRING CASTING DEFECTS IN FOUNDRYS (AC/DC+)

Tensile Strength:	72,000-82,000 PSI		
Elongation:	24-28 PERCENT		
Hardness:	180 BRINELL		
Diameters:	1/8	5/32	3/16
Amperages:	100	130	150

A specially designed premium nickel electrode for use on new castings. Fast, easy and economical to use. Very conductive flux minimizes overheating and wasted stubs. Sound, dense secure deposits. Excellent color match.

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- Fast and easy to use.
 - Very conductive flux minimizes over-heating and wasted stubs.
 - Tolerates higher amperages to really pour in the metal.
 - Good machinability.
 - Excellent color match.
 - Economical.
 - Bonds securely to the base metal.
 - High Strength with excellent ductility to resist cracks.
 - Porosity free deposits.
 - Feathers into the base iron with no undercutting.
 - Designed to handle “burned in sand” and surface oxidation.

MADE IN USA